

Tarkett XF welding rod

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For clean and care free joints for ease cleaning.

- Start hot welding operation (and grooving) minimum 24 to 48 hours maximum after gluing
- Grooved down with a “U” shape groover max. 3,5 mm width, machine or manually (joint should be free of dust).
- Depth - 2 mm into the thickness of the material – just over the top of the jute (max.2,5 mm). Never groove Linoleum Silencio XF to the foam
- The recommended welding rod temperature is about 450 °C.
Set the machine at the right temperature by doing trials before starting the operation.
The welding rod must be float slightly on both sides of the surface
Use hot air welding gun fitted with 5 mm traditional hot speed weld nozzle.
- Speed - weld at approximately 2 metres per minute.
- Trim the welding in two successive operations.
The second cut could be done when the welding rod is still a “little bit warm”.
- Use a knife which is in good conditions.